Safety Data Sheet

LOCTITE 648

SDS No. : 153474
V002.4
Revision: 17.06.2016
printing date: 06.07.2018

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE 648

Other means of identification: LOCTITE 648 BC 5ML FI/SE
Product code: IDH232262
Recommended use of the chemical and restrictions on use

Intended use: Adhesive

Identification of manufacturer, importer or distributor
Importer: Henkel Malaysia Sdn Bhd 46th Floor, Menara TM, Jalan Pantai Baharu, 59200 Kuala Lumpur, Malaysia. Phone :+ 603 22461000 Fax : + 60322461188

E-mail address of person responsible for Safety Data Sheet: ap-ua-psra.sea@henkel.com

Emergency information: FOR EMERGENCIES ONLY (Spill, major leak, Fire, Exposure, or Accident). Call CHEMTREC: +1 703-741-5970

Section 2. Hazards identification

GHS Classification:

Hazard Class	Hazard Category	Target organ
Skin corrosion/irritation	Category 2	
Serious eye damage/eye irritation	Category 1	
Skin sensitizer	Category 1	
Specific target organ toxicity - single exposure	Category 3	respiratory tract irritation
Chronic hazards to the aquatic environment	Category 3	

GHS label elements:

Hazard pictogram:

Signal word: Danger

Hazard statement:
H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

Precaution:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash hands thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340+P310 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

Storage:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal:
P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Section 3. Composition / information on ingredients

Substance or Mixture:
Mixture

Declaration of hazardous chemical:

Hazard component CAS-No.	Content	GHS Classification
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	10- 30 %	Skin sensitizer 1 H317
Acrylic acid 79-10-7	1- 10 %	Flammable liquids 3 H226 Acute toxicity 4; Oral H302 Acute toxicity 4; Inhalation H332 Acute toxicity 4; Dermal H312 Skin corrosion/irritation 1A H314 Specific target organ toxicity - single exposure 3 H335 Acute hazards to the aquatic environment 1 H400 Chronic hazards to the aquatic environment 2 H411
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	1- 10 %	Serious eye damage/eye irritation 2 H319 Skin sensitizer 1 H317
Cumene hydroperoxide 80-15-9	1- 10 %	Organic peroxides E H242 Acute toxicity 4; Oral H302 Acute toxicity 3; Inhalation H331 Acute toxicity 4; Dermal H312 Skin corrosion/irritation 1B H314 Specific target organ toxicity - repeated exposure 2 H373 Chronic hazards to the aquatic environment 2 H411
Acetic acid, 2-phenylhydrazide 114-83-0	0.1- 1 %	Acute toxicity 3; Oral H301 Skin corrosion/irritation 2 H315 Serious eye damage/eye irritation 2 H319 Skin sensitizer 1 H317 Carcinogenicity 2 H351 Specific target organ toxicity - single exposure 3; Inhalation H335
1,4-Naphthalenedione 130-15-4	< 0.1 %	Acute toxicity 3; Oral H301 Acute toxicity 1; Inhalation H330 Skin corrosion/irritation 2; Dermal H315 Serious eye damage/eye irritation 2 H319 Skin sensitizer 1; Dermal H317 Specific target organ toxicity - single exposure 3; Inhalation H335 Acute hazards to the aquatic environment 1 H400 Chronic hazards to the aquatic environment 1 H410

Section 4. First aid measures

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Rinse with running water and soap. Obtain medical attention if irritation persists.
Eye contact:	Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.
Ingestion:	Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.
Indication of immediate medical attention and special treatment needed:	See section: Description of first aid measures

Section 5. Fire fighting measures

Suitable extinguishing media:	Carbon dioxide, foam, powder
Improper extinguishing media:	None known
Specific hazards arising from the chemical:	In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.
Special protection equipment and precautions for firefighters:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Additional fire fighting advice:	In case of fire, keep containers cool with water spray.

Section 6. Accidental release measures

Personal precautions:	Avoid skin and eye contact.
Environmental precautions:	Do not let product enter drains.
Clean-up methods:	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Section 7. Handling and storage

Handling:	Use only in well-ventilated areas. Avoid skin and eye contact. Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.
Storage:	Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

Section 8. Exposure controls / personal protection

Components with specific control parameters for workplace:

ACRYLIC ACID 79-10-7	**Value type**	Time Weighted Average (TWA):
	ppm	2
	Remarks	ACGIH
ACRYLIC ACID 79-10-7	**Value type**	Time Weighted Average (TWA):
	ppm	2
	mg/m³	5.9
	Remarks	MY OEL
ACRYLIC ACID 79-10-7	**Value type**	Skin designation:
	Remarks	ACGIH Can be absorbed through the skin.
ACRYLIC ACID 79-10-7	**Value type**	Skin designation:
	Remarks	MY OEL Can be absorbed through the skin.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Body protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Engineering controls:
Ensure good ventilation/extraction.

Hygienic measures:
Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

Section 9. Physical and chemical properties

Appearance:
green
liquid

Odor:
characteristic

Odor threshold (CA):
No data available.

pH:
Not available.

Melting point / freezing point:	No data available.
Specific gravity:	1.1
Boiling point:	> 100.0 °C (> 212 °F)
Flash point: (Tagliabue closed cup)	> 93.3 °C (> 199.94 °F)
Evaporation rate:	No data available.
Flammability (solid, gas):	No data available.
Lower explosive limit:	No data available.
Upper explosive limit:	No data available.
Vapor pressure:	< 300 mbar
(no method; 50 °C (122 °F); 20 °C (68 °F))	< 4 mbar
Vapor density:	No data available.
Density:	1.13 g/cm3
Solubility:	No data available.
Partition coefficient: n-octanol/water:	No data available.
Auto ignition:	No data available.
Decomposition temperature:	No data available.
Viscosity:	No data available.
VOC content: (2010/75/EC)	< 5.00 %

Section 10. Stability and reactivity

Reactivity/Incompatible materials:	Reaction with strong acids. Reacts with strong oxidants.
Chemical stability:	Stable under recommended storage conditions.
Conditions to avoid:	No decomposition if used according to specifications.
Hazardous decomposition products:	carbon oxides.

Section 11. Toxicological information

Oral toxicity:	Acute toxicity estimate (ATE) : > 2,000 mg/kg Method: Calculation method
Inhalative toxicity:	Acute toxicity estimate (ATE) : > 20 mg/l Exposure time: 4 h Test atmosphere: Vapor. Method: Calculation method
Dermal toxicity:	Acute toxicity estimate (ATE) : > 2,000 mg/kg Method: Calculation method

Symptoms of Overexposure**:** EYE: Irritation, conjunctivitis.
RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.
SKIN: Rash, Urticaria.
SKIN: Redness, inflammation.

Acute oral toxicity:

2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Value type	LD50
	Value	10,837 mg/kg
	Species	rat
	Method	
Acrylic acid 79-10-7	Value type	LD50
	Value	1,500 mg/kg
	Species	rat
	Method	BASF Test
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rat
	Method	OECD Guideline 401 (Acute Oral Toxicity)
Cumene hydroperoxide 80-15-9	Value type	LD50
	Value	550 mg/kg
	Species	rat
	Method	
1,4-Naphthalenedione 130-15-4	Value type	LD50
	Value	190 mg/kg
	Species	rat
	Method	

Acute inhalative toxicity:

Acrylic acid 79-10-7	Value type	LC50
	Value	> 5.1 mg/l
	Exposure time	4 h
	Species	rat
	Method	OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Value type	Acute toxicity estimate (ATE)
	Value	11 mg/l
	Exposure time	
	Species	
	Method	Expert judgement

Acute dermal toxicity:

Acrylic acid 79-10-7	Value type	Acute toxicity estimate (ATE)
	Value	1,100 mg/kg
	Species	
	Method	Expert judgement
Acrylic acid 79-10-7	Value type	LD50
	Value	> 2,000 mg/kg
	Species	rabbit
	Method	OECD Guideline 402 (Acute Dermal Toxicity)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Value type	LD50
	Value	> 5,000 mg/kg
	Species	rabbit
	Method	
Cumene hydroperoxide 80-15-9	Value type	LD50
	Value	1,200 - 1,520 mg/kg
	Species	
	Method	

Skin corrosion/irritation:

Acrylic acid 79-10-7	Result	highly corrosive
	Exposure time	3 min
	Species	rabbit
	Method	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Cumene hydroperoxide 80-15-9	Result	corrosive
	Exposure time	
	Species	rabbit
	Method	Draize Test

Serious eye damage/irritation:

2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Result	slightly irritating
	Exposure time	24 h
	Species	rabbit
	Method	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Acrylic acid 79-10-7	Result	corrosive
	Exposure time	21 d
	Species	rabbit
	Method	BASF Test

Respiratory or skin sensitization:

Acrylic acid 79-10-7	Result	not sensitising
	Test type	Skin painting test
	Species	guinea pig
	Method	

Germ cell mutagenicity:

Acrylic acid 79-10-7	Result	negative
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	with and without
	Method	
Cumene hydroperoxide 80-15-9	Result	positive
	Type of study / Route of administration	bacterial reverse mutation assay (e.g Ames test)
	Metabolic activation / Exposure time	without
	Method	OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	Result	negative
	Type of study / Route of administration	dermal
	Metabolic activation / Exposure time	
	Species	mouse
	Method	

Repeated dose toxicity:

Cumene hydroperoxide 80-15-9	Result	
	Route of application	inhalation: aerosol
	Exposure time / Frequency of treatment	6 h/d5 d/w
	Species	rat
	Method	

Section 12. Ecological information

General ecological information: Precautions required with respect to Environmental Hazards of articles in which this product is used should be considered.

Ecotoxicity: Harmful to aquatic life with long lasting effects., Do not empty into drains / surface water / ground water.

Toxicity:

2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Value type	LC50
	Value	16.4 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acrylic acid 79-10-7	Value type	LC50
	Value	27 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Salmo gairdneri (new name: Oncorhynchus mykiss)
	Method	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	Value type	EC10
	Value	0.03 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
	Value type	EC50
	Value	0.13 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	Value type	EC10
	Value	41 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	16 h
	Species	
	Method	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Value type	LC50
	Value	493 mg/l
	Acute Toxicity Study	Fish
	Exposure time	48 h

	Species	Leuciscus idus melanotus
	Method	DIN 38412-15
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Value type	EC50
	Value	> 130 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Value type	EC10
	Value	1,140 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	16 h
	Species	
	Method	
Cumene hydroperoxide 80-15-9	Value type	LC50
	Value	3.9 mg/l
	Acute Toxicity Study	Fish
	Exposure time	96 h
	Species	Oncorhynchus mykiss
	Method	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	Value type	EC50
	Value	18 mg/l
	Acute Toxicity Study	Daphnia
	Exposure time	48 h
	Species	Daphnia magna
	Method	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	Value type	ErC50
	Value	3.1 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Pseudokirchnerella subcapitata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	Value type	EC10
	Value	70 mg/l
	Acute Toxicity Study	Bacteria
	Exposure time	30 min
	Species	
	Method	
1,4-Naphthalenedione 130-15-4	Value type	EC50
	Value	0.011 mg/l
	Acute Toxicity Study	Algae
	Exposure time	72 h
	Species	Dunaliella bioculata
	Method	OECD Guideline 201 (Alga, Growth Inhibition Test)

Persistence and degradability:

2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Result	readily biodegradable
	Route of application	
	Degradability	85 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Acrylic acid 79-10-7	Result	readily biodegradable
	Route of application	aerobic
	Degradability	81 %
	Method	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
	Result	inherently biodegradable
	Route of application	aerobic
	Degradability	100 %
	Method	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Result	readily biodegradable
	Route of application	aerobic
	Degradability	94.2 %
	Method	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9	Result	
	Route of application	no data
	Degradability	0 %
	Method	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

1,4-Naphthalenedione 130-15-4	Result	
	Route of application	no data
	Degradability	0 - 60 %
	Method	OECD 301 A - F

Bioaccumulative potential / Mobility in soil:

2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LogKow	1.88
	Temperature	
	Method	
Acrylic acid 79-10-7	Bioconcentration factor (BCF)	3.16
	Exposure time	
	Species	
	Temperature	
	Method	
Acrylic acid 79-10-7	LogKow	0.46
	Temperature	25 °C
	Method	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	LogKow	0.97
	Temperature	
	Method	
Cumene hydroperoxide 80-15-9	Bioconcentration factor (BCF)	9.1
	Exposure time	
	Species	calculation
	Temperature	
	Method	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene hydroperoxide 80-15-9	LogKow	2.16
	Temperature	
	Method	
Acetic acid, 2-phenylhydrazide 114-83-0	LogKow	0.74
	Temperature	
	Method	
1,4-Naphthalenedione 130-15-4	LogKow	1.71
	Temperature	
	Method	

Section 13. Disposal considerations

Product

Method of disposal: Dispose of in accordance with local and national regulations.
Collection and delivery to recycling enterprise or other registered elimination institution.

Packaging

Disposal of uncleaned packages: After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.
Disposal must be made according to official regulations.

Section 14. Transport information

General information:
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

Section 15. Regulatory information

Regulatory Information: Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/213]
Industry Code of Practice on Chemicals Classification and Hazard Communication

Global inventory status:

Regulatory list	Notification
TSCA	yes
AICS	yes
DSL	yes
ENCS (JP)	yes
KECI (KR)	yes
PICCS (PH)	yes
IECSC	yes

Section 16. Other information

Disclaimer: This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.